


OVERALL WIDTH: 11.875"
1/2 OF FACE: 4.375"
L MEASUREMENT: 3.500"
WEB-TO-HUB EXTENSION R: 2.352"
FACE-TO-HUB EXTENSION L: 6.375"
FACE-TO-HUB EXTENSION R: 3.125"
APPROXIMATE WEIGHT (LBS.): 173
SMALL BORE DIAMETER: 4.052"

TOLERANCES:
WHEEL DIAMETER: +0.005"/-0.000"
BORE TAPER: +0.000"/-0.003"

APPROVED BY:			SIGNATURE:			DATE:	
D	F	O	H	B	BORE TAPER IN/FT	S	T
WHEEL DIAMETER	FACE WIDTH	HUB OFFSET	HUB LENGTH	BORE DIAMETER		KEYWAY WIDTH	KEYWAY DEPTH
19.000"	8.750"	7.500"	5.500"	4.625"	1.250"	1.250"	0.375"

UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES

DIMENSIONS: ± 0.010 "
FINISH: 250  EXCEPT FOR BORE AND OUTER

FACE WHICH SHOULD BE 63 

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AIST OFFSET
HUB LENGTH BORE & KEYWAY FOR A 416, 616, 816 MILL MOTORS
TIMKEN TID 8188263, DWG EM204724 140A1577

DATE: Friday, Jul 28 2017	PART # BE191004	MATERIAL SPECIFICATION: DUCTILE IRON ASTM A536-84 80-55-06
DESCRIPTION: 19 INCH FINISH BORE BRAKE WHEEL		SERIAL # 0